

Work Order ID 60642

July 15, 2010 10:48:25 AM

Page 1

DRAB GREEN

Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

0.00

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

S.10/21/10

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

7/15/10

120



QC4- 100% Inspect kits for completeness

0.00

S.10/21/10

QC

Memo

0.00

Quality Control

Drop Green.

(+)

**Work Order ID 60642**

July 15, 2010 10:48:31 AM



Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

New J

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
NumberInsp.  
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

  
0.00

Memo

  
0.00


  
J.007-15


  
10-7-15

# Ricklist Print

July 15, 2010 10:48:20 AM

Page 1 /7

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
IPP : J 06-07-25 As per DSI 9344 JLM  
IPP : K 06.11.17 Per K10003 Rev C KJ  
IPP : L 07.01.12 Document Record for copying bluefile rmv KJ  
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A 		Purchased	No			110	Each	167.0000	8	8			

Bolt

AN4-6A

Bolt

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST360	167	
	114941	167	

AN4C47A

Bolt

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST356	1260	
	112933	96	
	113149	361	
	114523	2	
	114615	1	
	114941	500	
	115108	300	

110 Each 11.0000 4 4

Bolt

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST361	11	
	115030	11	

11 11

# Picklist Print

July 15, 2010 10:48:20 AM

Page 2

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

AN6-12A

Purchased

No

110

Each

222.0000

8

3 8



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST342	222	
114523	22	
114941	200	

m114523

AN960JD416

NAS1149D0463J Purchased

No

110

Each

0.0000



32

32

m115000

Washer

AN960JD616

NAS1149D0663J Purchased

No

110

Each

0.0000



8

8

m114988

Washer

D2570

Manufactured

No

110

Each

559.0000



24

24

7/15/10 (1)

Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST018	559	
59911	45	
60288	313	
60476	201	

59911

# Picklist Print

July 15, 2010 10:48:20 AM

Page 3

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

S  
D2571



Saddle, Fwd Out 205

Manufactured No 110 Each 25.0000 1 1



Drab green

Location Loc Qty Loc Code

ST425	8	43564
	4	47564

ST433	17	58250
	3	59298
	5	59849
	9	

C

S  
D2572



Saddle, Fwd In 205

Manufactured No 110 Each 15.0000 1 1



Drab green

Location Loc Qty Loc Code

ST425	4	43565
	4	

ST433	11	59300
	2	59850
	9	

C

S  
D2573



Saddle, Aft Out 205

Manufactured No 110 Each 8.0000 1 1



Drab green

Location Loc Qty Loc Code

ST425	8	43566
	4	47566

C 10/15

# Picklist Print

July 15, 2010 10:48:21 AM

Page 4

17

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

D2574



Saddle, Aft In 205

Manufactured No

110 Each

4.0000



le

Drsb green

Location Loc Qty Loc Code

ST425 4 43567

D2747



Set Screw

Manufactured No

110 Each

133.0000



43567  
4

le

Location Loc Qty Loc Code

ST023 133  
39224 4  
51921 29  
59879 100

D2876



Saddle Spacer

Manufactured No

110 Each

49.0000



2  
2

le

Location Loc Qty Loc Code

ST028 49  
42364 2  
51540 47

42364  
2

le  
7/14/10 ①

D2877



Saddle Spacer

Manufactured No

110 Each

44.0000



2  
2

Location Loc Qty Loc Code

ST028 44  
58531 44

58531  
2

# Picklist Print

July 15, 2010 10:48:22 AM

Page 5 / 7

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

D3405-0411



Lug Assembly

Manufactured	No	110	Each	4.0000	1	1
--------------	----	-----	------	--------	---	---



*[Signature]*

Location	Loc Qty	Loc Code
ST474	4	
59628	4	

ST474	4	
59628	4	

D3405-043



Lug Assembly

Manufactured	No	110	Each	8.0000	1	1
--------------	----	-----	------	--------	---	---



*[Signature]*

Location	Loc Qty	Loc Code
ST474	8	
53888	1	
59629	7	

ST474	8	
53888	1	
59629	7	

D3407-041



Tow Ring

Manufactured	No	110	Each	24.0000	1	1
--------------	----	-----	------	---------	---	---



*[Signature]*

Location	Loc Qty	Loc Code
ST464	24	
58755	12	
59632	12	

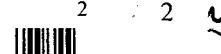
ST464	24	
58755	12	
59632	12	

D3417-5



Washer

Manufactured	No	110	Each	71.0000	2	2
--------------	----	-----	------	---------	---	---



*[Signature]*

Location	Loc Qty	Loc Code
ST056	71	
59250	31	
60297	40	

ST056	71	
59250	31	
60297	40	

# Picklist Print

July 15, 2010 10:48:23 AM

Page 6 /7

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

D3456-1



Washer

Manufactured	No	110	Each	56.0000	1	1	1
--------------	----	-----	------	---------	---	---	---



D3533-1



Set Screw

Manufactured	No	ST058	54692	110	Each	83.0000	2	2	54692
--------------	----	-------	-------	-----	------	---------	---	---	-------



MS21042L4



Nut

Purchased	No	ST069	51602	110	Each	4,191.000	24	24	51602
-----------	----	-------	-------	-----	------	-----------	----	----	-------



Location      Loc Qty      Loc Code

ST300      4191      \_\_\_\_\_

113422      68      \_\_\_\_\_

114523      28      \_\_\_\_\_

114718      95      \_\_\_\_\_

114784      2000      \_\_\_\_\_

115108      2000      \_\_\_\_\_

7/14/10(1)

# Picklist Print

July 15, 2010 10:48:23 AM

Page 7 17

Work Order ID: 60642



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-4



Nut

Purchased No

110 Each

1,283.000

5 5 ✓



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
104603	40	
ST301	1243	
112492	25	
113069	8	
114348	410	
114523	500	
114784	300	

7/15/10 ①  
m11y348

**Work Order ID 60642**

July 15, 2010 10:48:25 AM

*DRAB GREEN*

**Item ID:** K10003**Revision ID:****Item Name:** Saddle, D205-634-011**Start Date:** 7/15/10    **Start Qty:** 1.00**Accept****Setup****Stop****Required Date:** 7/15/10    **Req'd Qty:** 1.00**Cust Item ID:****Customer:****Reference:****Approvals:** **Process Plan:****Date:****Tooling:****Date:****QC:****Date:****SPC (Y/N):****Date:****Run****Stop****Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Tool ID**    **Tool #**    **Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp****Draw Nbr****Revision Nbr**

IIN634,635

Rev F

0.00

100



DOCUMENT CONTROL

DC

Document Control

**Memo**

Create White labels only per PPP K10003

CHG 007

110



Pick Kit

0.00

Packaging

**Memo**

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

**Memo**

0.00

*REFERENCE ONLY**7/15/10 C*

## 5.0 PARTS LIST

Item	634-011	634-015	634-041	634-045	641-011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1		X				D205-634-041	SKIDTUBE
	1		X			D205-634-045	SKIDTUBE
1	1			X		D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616/	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50				1		D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1		D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4		AN4C47A	BOLT
53				8		D2570	BUSHING
54				4		MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Date: 08.10.07